

Garant

Carbide boring bar E.. SVJBL 142°, for indexable inserts VB.., left-hand, Shank Ø / insert size: 25/16mm

**Order data**

Order number	261113 25/16
GTIN	4062406398064
Item class	21T

Technical description

Insert size	16 mm
Pack of insert screws	269028 8
Neck width L ₄	16.5 mm
Overall length L	250 mm
Head length L ₁	44 mm
ISO code toolholder	E25S SVJBR/L 16
suitable indexable insert	VB.. 1604..
Setting angle κ	142 degrees
Centre offset L ₃	4.6 mm
Clamping height L ₂	24 mm
Minimum pre-drill Ø D _{min}	28 mm
Shank Ø D _s	25 mm
Standard	Works standard
Application type	left-hand
Boring depth up to	8×D
Tool material	Carbide

Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Set of insert screws Type 8	269028 8
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